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Core-shell nano-FeS₂@N-doped graphene as an advanced cathode material for rechargeable Li-ion batteries†

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We report the formation of core-shell nano-FeS₂@N-doped graphene as a novel cathode material and its mechanism for use in rechargeable Li-ion batteries. A benefit of the amount of FeS₂ nano-crystals as the core for Li-ion storage with high capacity and using coated N-doped graphene as the shell is that FeS₂@N-graphene exhibits a remarkable specific energy (950 W h kg⁻¹ at 0.15 kW g⁻¹) and higher specific power (543 W h kg⁻¹ at 2.79 kW g⁻¹) than commercial rechargeable LIB cathodes, as well as stable cycling performance (~600 W h kg⁻¹ at 0.75 kW g⁻¹ after 400 cycles).

Rechargeable Li-ion cells play a pivotal role in energy storage and electronic devices. However because the energy density of commercial cathode materials (including LiCoO₂, LiNi_{0.5}Co_{0.2}Mn_{0.3}O₂, LiMn₂O₄, LiFePO₄, *etc.*) for Li-ion batteries is approaching an upper limit, the next generation of cathodes need to be developed to satisfy the increased demand for advanced Li-ion cells.¹⁻⁴

Among the advanced electrode materials based on metal sulfides,⁵⁻⁸ pyrite FeS₂ is an interesting cathode material for a new type of Li-ion battery which has lots of advantages such as high theoretical capacity, good thermal stability, abundance in nature, being environmentally benign and its safety. By reaction with four Li-ions, pyrite FeS₂ can provide 890 mA h g⁻¹ (FeS₂ + $4Li^+ + 4e^- \rightarrow Fe + 2Li_2S$), which is about 5 times the specific capacity of LiFePO₄ (170 mA h g⁻¹). Based on the advantage of its remarkably high capacity for Li-ion storage, currently, pyrite FeS₂ has been widely utilized in commercial primary batteries and shows remarkable electrochemical performance.⁹ Recently, pyrite FeS₂ has been investigated as secondary Li-ion cell cathodes or anodes.^{10,11}

However, the main problems associated with FeS_2 being applied in rechargeable Li-ion cells include the polysulfide dissolution in electrolyte, low conductivity and large volume expansion. The mechanism of performance of pyrite FeS_2 is still a controversial subject. FeS₂, FeS_r and S have been reported to be the main products during the charge process,^{12,13} of which Li_2S_x (2 $\leq x \leq 8$) may be formed during the charge-discharge procedure and can dissolve in the electrolyte leading to unfavorable side reactions with lithium metal. Owing to these reasons, the reported rechargeable cells that currently use FeS₂ have low coulombic efficiency and degrade quickly. In order to improve the performance of FeS₂ cells, numerous approaches have been tried, such as modifying the particle surface with conductive materials to enhance the electronic conductivity,^{14,15} reducing the size and changing shape of the pyrite FeS₂ to shorten the Li-ionic transfer length,¹⁶ utilizing all-solid-state electrolytes¹⁷ and optimizing the polymer electrolyte¹⁸⁻²⁰ to prevent unfavorable shuttle effects of intermediate sulfur during operation. In previous studies, the cells with carbon-coated FeS2 have shown good performance and long-term stability at high current rate, indicating that low cost carbon-coated pyrite FeS₂ is a promising candidate for commercial Li-ion batteries. For instance Yan Yu's group²¹ developed a facile way to prepare FeS2@porous C-nanooctahedra, which exhibit superior rate capability (at 5 C, 256 mA h g^{-1} obtained) and stable cycling performance (at 0.5 C, 495 mA h g^{-1} obtained after 50 cycles). Se-Hee Lee's group²² used a polyacrylonitrile (PAN) matrix to modify the FeS₂ surface and to accommodate the volume expansion of FeS2 during the charge-discharge procedure. Due to the low conductivity of the PAN matrix, the specific capacity of FeS2@PAN is still low. A composite of FeS2 microspheres@reduced graphene oxide was studied as a Li-ion cell anode by Chun-Sing Lee's group, which showed high capacity and long life performance.11 They obtained 380 mA h g⁻¹ at 10 C (8.9 A g⁻¹) over 2000 cycles. In addition, doping of heteroatoms (N, S, P, B, etc.) in the graphene shell²³⁻²⁵ can improve its conductivity, which could be used to further optimize the electrochemical performance of pyrite FeS₂.

Herein, for the first time we report a facile and novel method to prepare pyrite nano-FeS₂ wrapped in an N-graphene framework (core–shell nano-FeS₂@N-graphene). The nano-size FeS₂ has a short Li-ionic diffusion distance, the N-graphene shell has optimized electronic conductivity to enhance structure stability, and the

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N-graphene framework between the nanoparticles possesses more fast charge transfer channels to reduce the resistance. As a result pyrite FeS₂ cells, LiTFSI/DOL/DME/LiNO₃, have superior electrochemical performance with a high reversible capacity of 484.7 mA h g⁻¹ at 0.5 A g⁻¹ corresponding to a specific capacity of 713.49 W h kg⁻¹ and a fast rechargeable performance of 281.4 mA h g⁻¹ (543 W h kg⁻¹) at 5 A g⁻¹ at room temperature. Additionally, the cells with core–shell nano-FeS₂@N-graphene cathode have excellent long-term stability and high specific energy, containing 401.1 mA h g⁻¹ (613.7 W h kg⁻¹) at 0.5 A g⁻¹ after 400 cycles, which is higher than commercial rechargeable Li-ion batteries and also more stable than that of most other reported FeS₂ batteries.

The preparation scheme and basic characterisation of the as synthesized core–shell FeS₂@N-graphene are shown in Fig. 1 and 2. Fig. 1a briefly illustrates the synthesis process. In our previous work,²⁶ when Prussian blue precursors were calcined under an argon atmosphere, nano-Fe and Fe_xC were produced by reduction with glucose, and then carbon layers were attached to Fe_xC to generate a shell structure. When cooled down and exposed to air, core–shell γ -Fe₂O₃@N-graphene formed. Hereafter, core–shell γ -Fe₂O₃@N-graphene (SEM and TEM images seen in the Fig. S1, ESI†) was used as an important intermediate template to form core–shell FeS₂@N-graphene particles by sealing γ -Fe₂O₃@N-graphene and sulfur in a small tube and heating (see Fig. S2, ESI†). The tapped density of the obtained FeS₂@N-graphene is ~ 1.2 g cm⁻³, comparable to commercial LiFePO₄.

To prove that the shell is N-doped graphene, element mapping is shown in Fig. 2c and Fig. S3 (ESI[†]). Nitrogen (pink) is combined with FeS₂ (blue and green). Considering the low nitrogen content and instrumental errors, XPS was carried out (Fig. 2d). The high resolution N1s XPS spectrum of FeS₂@N-graphene can be fitted to three main peaks (at 398.2, 400.2 and 401.3 eV). The peaks at low binding energy 398.2 and 400.2 eV correspond to pyridinic N and pyrrolic N respectively. The peak at high binding energy 400.8–401.3 eV means that carbon atoms within carbon layers are substituted by nitrogen atoms in form of graphic N.^{27–30} The high resolution C_{1s} banding energy can be fitted to four components, corresponding to carbon atoms in five different chemical environments (Fig. S4c, ESI[†]): C_{sp²} (284.49 eV), C_{sp³}

Fig. 1 (a) Brief illustration of the fabrication of FeS₂@N-graphene (RT: room temperature), (b) TEM image of FeS₂@N-graphene particles, (c) high-resolution TEM image of FeS₂@N-graphene particles.

650 °C



Fig. 2 (a) SEM image of FeS₂ particles (red) and carbon regions (blue), (b) XRD patterns, (c) EDX image (inserted SEM image and table show the element distribution and content of the sample respectively.), (d) binding energy of N1s in FeS₂@N-graphene sample.

(285.2 eV), C–O (286.2 eV) and C=O (289.4 eV). The percentage of C_{sp^2} is 68.55, demonstrating that the carbon shell has a high degree of graphitization. In order to understand in more detail the graphene shell, shell materials were characterised by HRTEM (Fig. S4a, ESI[†]) and Raman spectroscopy (Fig. S4b, ESI[†]). A large number of graphene layers were observed in Fig. S4a (ESI[†]) and the 2D peak at 2700 cm⁻¹ confirmed the graphene layer structure. Based on previously reported work,^{23,24} N-doped graphene can further improve the conductivity and electrochemical performance of pyrite FeS₂. Meanwhile the thermal stability measured by thermogravimetric analysis (TG) seen in Fig. S5 (ESI[†]) shows that FeS₂@N-graphene is stable at high temperature (decomposition at ~300 °C).

The inserted SEM image in Fig. 2c shows that the core-shell nano-FeS2(a)N-graphene composite aggregates as micron sized particles which share a boundary at the N-graphene layer. Li-ion electrode materials with micron dimensions can take advantage of high volumetric specific energies and facile processability for practical applications. As shown in Fig. 2a, the prime FeS₂ (red) particle, 50-100 nm in size, is closely wrapped by the N-doped graphene framework (blue). The XRD pattern (Fig. 2b) with well-defined diffraction peaks shows nano-FeS2 with a cubic structure (JCPDF card no. 42-1340, space group $Pa\bar{3}$, a = 5.419 Å) without any other unwanted impurities like marcasite, greigite, pyrrhotite or sulfur. But because of utilizing glass tubes in the synthesis process, impurities inevitably occur in small amounts. The average particle size is approximately 50 nm as measured by XRD and calculated according to the Scherrer formula, which is correlated to the amount of prime FeS₂ nano-crystals in the core-shell measured by TEM in Fig. 2a.

In this structure, nano-sized FeS_2 has a short Li-ionic diffusion distance while the N-graphene frameworks with optimized electronic conductivity can supply more contact area to reduce resistance. This means that charge transfer channels are created around the particles. In order to obtain more detailed observations of the N-graphene frameworks connected to single prime FeS_2 , the surface states of FeS_2 were investigated by TEM (Fig. 1b) and

HRTEM (Fig. 1c). Next to the N-graphene frameworks, the \sim 3 nm N-graphene shells are tightly attached to FeS₂. The advantage of the shell structure with excellent electronic conductivity is that it can both improve the conductivity of the FeS₂ surface as well as enhance the structural stability due to volume change in the charge-discharge process. Therefore, when combined with the advantages of short Li-ionic distance in the nano-size FeS2, the structure stability enhancement by the N-graphene shell and the fast charge transfer paths around the N-graphene frameworks lead to the superior electrochemical performances of core-shell nano-FeS₂@N-graphene for Li-ion battery use.

The Li-ion storage performance of as-synthesis nano-FeS₂@ N-graphene were studied by cyclic voltammetry (CV) and its electrochemical properties were studied using two-electrode coin cells. Fig. 3a shows the first four CV curves of nano-FeS2@ N-graphene with 1 M LiTFSI and 0.3 M LiNO3 in DOL/DME at a scanning rate of 0.2 mV s^{-1} . For the first cycle, two wide reduction peaks (at approximately 1.48 and 1.22 V) and two oxidation reduction peaks (1.89 and 2.61 V) were seen. The reduction peaks at ~ 1.48 and 1.22 V are attributed to the decomposition of LiNO₃³¹ (providing a large irreversible capacity), and the reduction of nano-FeS₂, which correspond to the voltage platform at the 1st cycle curve in Fig. S6 and S7 (ESI[†]).

As the cycle number increases, the redox reaction voltages are nearly unchanged, reflecting good reversibility of nano-FeS2@ N-graphene. The typical cycling curves in Fig. 3b and 4b show that the capacity of the cells decays very slowly with ~ 0.9 mA h g⁻¹ per cycle from the 2nd to the 400th cycle at 0.5 A g^{-1} .

Combining with the CV analysis and XRD patterns at different charge/discharge state (Fig. S8), the reversible reaction mechanism and phase transformation were illustrated in Fig. 3c and d with the phase structure vs. electrochemical performance during the charge-discharge process with different "State" (State 1-4). During the discharging procedure (Fig. 3c and d), FeS_{v} ($y \leq 2$, State 3) transforms to Li₂FeS₂ (State 2) and then to Fe and Li₂S (State 1), from which Fe can form a conductive framework to promote the

(b)



Fig. 3 (a) Cyclic voltammetry curves (from 1st to 4th cycle at 0.2 mV s^{-1}), (b) cycling curves from 2nd to 100th cycle at 0.5 A g^{-1} , (c and d) schematic diagram for reaction mechanism.



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Fig. 4 (a) Rate performances of cells at 0.05, 0.1, 0.5, 1, 2, 5 A g^{-1} (inset is the typical charge-discharge curves), (b) long cycling performance from 2nd to 400th cycle at 0.5 A g^{-1} . (c) Discharge energy density of FeS₂@N-graphene particles compared to other commercial Li-ion cell cathode materials. (d) Discharge energy density of FeS₂@N-graphene particles vs. cycle number shown at 0.5 A g^{-1} along with the theoretical discharge specific energy of commercial cathode materials.

Power (kW a⁻¹)

reversible reaction of Li₂S. During the charging procedure, theoretically, the iron is oxidized to provide electrons to react with Li2S to form Li₂FeS₂, then further to form FeS_v. Actually, in the initial stage of Li^+ extraction, iron can react with Li_2 S to form Li_2 FeS₂ at the interface between the Fe nano-particle and Li₂S (State 1 in Fig. 3c and d) until all the iron and Li_2S transform into Li_2FeS_2 (State 1 to 2.1 in Fig. 3c and d). In this case, smaller particles wrapped in conductive frameworks have shorter Li⁺ diffusion distances and more electron transfer channels. This allows reversible redox to proceed with fast kinetics. With the number of extracted Li ions increased, Li₂FeS₂ starts to supply Li ions and electrons to form $Li_{2-x}FeS_2$ (State 2 to 3, in Fig. 3c and d). Note that the intermediate structure of Li2-xFeS2 is unstable and changeable, which directly affects the transfer ability of Li ions. It can be predicted that if the size of the FeS2 particles becomes smaller and the electronic conductivity of FeS2 particles gets better, the Li ions and electrons are easier to extract from Li2-xFeS2 due to the shorter Li-ionic diffusion distance and better electronic conductivity. Therefore the shutter reaction due to $\text{Li}_2 S_x$ (2 $\leq x \leq 8$) and generation of S nano-particles may be avoided because S²⁻ prefers to form $(S_2)^{2-}$ to combine with Fe³⁺ (from State 3.2 to 4 in Fig. 3c and d). S nano-particles are always generated in general cases and have low dissolution ability in electrolytes.³² Besides shrinking the FeS₂ particle to shorten the Li⁺ diffusion distance, LiNO₃ plays a very essential role in alleviating parasitic reactions between Li metal and already present sulfur species to optimize cycling the performance of FeS2 based Li-ion batteries. A mechanism of LiNO₃ doping was proposed where LiNO₃ can be directly reduced by lithium to Li_xNO_y and oxidized by sulfur species to Li_xSO_y, forming a Li-N-S-O passivating layer coating upon the lithium anodes.²⁰ In this work, it can be observed that the surface of the Li anode is not smooth with dark species formed on the lithium, e.g. the SEM images of lithium anode surfaces after discharging shown in Fig. S9 (ESI[†]). Additionally, nano-FeS₂@N-graphene cells with two other kinds of electrolytes were investigated and the cycling performances are shown in Fig. S10 (ESI⁺), further indicating

that the ether-based electrolyte with LiNO₃ plays a pivotal role in promoting the electrochemical stability.

The nano-FeS₂@N-graphene for Li-ion cells exhibits good rate capability as shown in Fig. 4a. The reversible specific capacity is also very good with 768, 630, 484, 445, 391 and 285 mA h g⁻¹ at 0.05, 0.1, 0.5, 1, 2, 5 A g⁻¹ respectively, which is then able to return to 475 mA h g⁻¹ at 0.5 A g⁻¹ (Fig. 4b). Compared to low conductive PAN matrix encapsulation,²² FeS₂@N-graphene has a high reversible capacity due to the continuous conductive paths formed by the N-graphene frameworks among the FeS₂ particles. What is more, long-term stability is one of the key challenge for FeS₂ batteries. The Li-ion cells with core–shell FeS₂@N-graphene still have very high capacity (401.7 mA h g⁻¹) after 400 cycles at 0.5 A g⁻¹, corresponding to the specific energy of 637.1 W h kg⁻¹ (in Fig. 4b). The coulombic efficiency of any cycle is very close to 100%, which can be attributed to the stable shell structure.

To further clarify reasons behind the good performance of coreshell nano-FeS₂@N-graphene, the AC-impedance measurement was carried out to give curves for the 1st, 5th and 400th cycle in the discharged state (1.2–1.3 V), as shown in Fig. S11 (ESI†). The values of $R_{\rm ct}$ from the 1st to the 5th cycle are changed from 10.5 to 12.2 Ω , and then until the 400th cycle to about 61.4 Ω . Note that these results are much lower than those reported with FeS₂@C materials.^{14,15} It is generally believed that the electrical conductivity influences $R_{\rm ct}$ immensely. Hence, the big improvement of values of $R_{\rm ct}$ in this work can be attributed to the N-graphene frameworks being able to provide fast charge transfer channels at the FeS₂/electrolyte interface to reduce the resistance. After long-term cycling, $R_{\rm ct}$ changes little, meaning that the shell structure of nano-FeS₂@N-graphene is very stable.

Furthermore, for evaluating the practical value, we compared specific power-specific energy of core-shell nano-FeS2@N-graphene to other commercial Li-ion battery cathodes, such as LiCoO₂, LiFePO₄, LiMn₂O₄, LiNi_{0.5}Co_{0.2}Mn_{0.3}O₂, etc. shown in Fig. 4c and d. The significant advantage of nano-FeS2@N-graphene is to have very high specific energy at different currents (1275, 950, 713, 639, 543, 364 W h kg⁻¹ at 0.05, 0.1, 0.5, 1, 2, 5 A g⁻¹ respectively), which are much higher than other commercial Li-ion cell cathodes (Fig. 4c). Even compared to the reported pyrite FeS₂@C,²¹ the specific energy of core-shell FeS₂@N-graphene of this work is higher especially at high current rate area, further indicating that uniform and continuous N-graphene carbon frameworks can provide more continuous conductive paths between any prime FeS₂ particles. Fig. 4d shows that the FeS₂@N-graphene has stable cycle specific energy. Compared to the reported LiCoO2 $(\sim 504 \text{ W h kg}^{-1})$, LiNi_{0.5}Co_{0.2}Mn_{0.3}O₂ ($\sim 530 \text{ W h kg}^{-1}$ at 0.5 A g⁻¹), LiFePO₄ (\sim 450 W h kg⁻¹ at 0.5 A g⁻¹) and LiMn₂O₄, (\sim 390 W h kg⁻¹ at 0.5 A g^{-1}), FeS₂@N-graphene has a higher energy density of 701 W h kg⁻¹ after 100 cycles, whose specific energy retention is up to ~80%. Therefore, the FeS₂@N-graphene is a potential Li-ion cathode material for the next generation of Li-ion batteries.

In summary, for solving the problems associated with the electroactive FeS_2 cathode species, a novel core-shell nano- FeS_2 @N-graphene was prepared as a novel cathode material for Li-ion batteries. The benefit of the amount of nanosize FeS_2 nano-crystals as the core for Li-ion storage and using coated

N-doped graphene as the shell is that core–shell FeS₂@N-graphene exhibits a remarkable specific energy (950 W h kg⁻¹ at 0.1 A g⁻¹) and higher specific power (543 W h kg⁻¹ at 2.79 kW g⁻¹) than commercial rechargeable LIB cathodes, as well as a stable cycling performance. Hence FeS₂@N-graphene is a very promising candidate as a next generation advanced Li-ion cathode.

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