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Ordered mesoporous silica framework based electrolyte with nanowetted interfaces for solid-state lithium batteries

Lei Han, Ziqi Wang*, Defei Kong, Luyi Yang, Kai Yang, Zijian Wang, and Feng Pan*

The practical applications of lithium metal as anode material, are hindered by the uncontrollable growth of lithium dendrites. Herein, an ordered mesoporous silica framework (MCM-41) based solid-state electrolyte (Li-IL@MCM-41 SSE) with nanoconfined ionic liquids is prepared through a post-impregnation method. The as-prepared electrolyte with nanowetted interfaces demonstrates suppression towards lithium dendrites, high thermal stability (up to 350 °C) and excellent electrochemical properties, such as high ionic conductivity (3.98 × 10⁻⁴ S cm⁻¹ at 30 °C), broad electrochemical potential window (up to 5.2 V) and good compatibilities with different electroactive materials. The solid-state batteries (SSBs) assembled exhibited excellent cycling performance, which delivered capacities of 138 mAh g⁻¹, 127 mAh g⁻¹ and 163 mAh g⁻¹ after 100 cycles under room temperature with LiFePO₄, LiCoO₂, and LiNi₀.₅Mn₀.₅O₂ cathode materials, respectively. The good battery performance can be ascribed to the effective three-dimensional ion-conducting networks established by nanowetted interfaces. The aforementioned results exhibit the good prospects of Li-IL@MCM-41 SSE for application in lithium metal batteries.

Key words: solid-state electrolytes, ionic liquids, mesoporous silicas, lithium metal batteries, nanowetted interfaces

Introduction

The growing demands of portable electronic devices, electric vehicles and grid-scale energy storage have stimulated intensive researches on lithium-ion batteries with better safety and higher energy density.¹ The conventional carbon anode, primarily based on graphite, is limited by the relatively low theoretical capacity of 370 mAh g⁻¹. Lithium (Li) metal is an ideal anode material for the next generation rechargeable batteries, because it has the highest specific capacity of 3860 mAh g⁻¹ and the lowest negative electrochemical potential of -3.04V vs. the standard hydrogen electrode.² Unfortunately, the practical applications of Li metal batteries are hindered by the growth of Li dendrites and the low Coulombic efficiency during the charge/discharge process.³ Conventional organic liquid electrolytes, would react with Li to form a inhomogeneous and mechanically fragile solid electrolyte interphase (SEI) layer on the Li anode, resulting in the formation of Li dendrites that can induce short circuits and accompanying safety hazards.⁴ Solid-state electrolytes (SSEs) are currently widely investigated as a potential solution to solve the challenges encountered in Li metal batteries due to their inherent advantage in mechanical strength, safety and device fabrication. Generally, high ionic conductivity, broad electrochemical window and good electrolyte/electrode interfacial compatibility are required for SSEs to provide good battery performance. However, up to now, very few of solid-state electrolytes with combination of the aforementioned properties have been found. Polymer based solid electrolytes can only operate in a narrow temperature range due to the low room-temperature ionic conductivity and poor thermal stability, and their electrochemical window is also limited.⁵,⁶ Inorganic solid electrolytes have long been suffering from unstable electrolyte/electrode interface contact with large interfacial and grain boundary resistance, because of their rigid nature.⁷-⁹ Besides, some composite electrolytes have also been designed recently towards high power and safety, such as Li₂OCl coated ceramic solid electrolyte,⁹ and zeolite⁴,doped polymer electrolytes.

Novel SSEs with “nanowetted interfaces” and high mechanical robustness can be prepared by impregnating ion-conductive guests into inert porous solid hosts,¹²,¹³ Li⁺ containing ionic liquids (Li-IL) are ideal conductive guests to offer high ionic conductivity with stable electrochemical performance owing to their attractive properties, including non-flammability, negligible vapour pressure, excellent thermal stability and wide electrochemical window.¹⁴ The porous solid hosts play as the scaffolds in SSEs, which prevent the conductive guests from leakage and provide sufficient mechanical strength to suppress Li dendrite growth. Our previous work¹⁵,¹⁶ demonstrated an SSE designed by Li-IL.
impregnated MOF nanocrystals to generate nanowetted interfaces. The unique interfaces enable an interfacial wettability effect of the nanoconfined Li-IL guests which can directly contact the surfaces of cathode particles and Li metal anode. The solid-solid contact in conventional SSBs is avoided by such nanowetted interfacial mechanism to reduce the interfacial ion transport resistance. Despite the good electrochemical properties, the cost of MOF is too high for practical applications and the electrochemical window of the SSE is limited by the organic ligands and the redox-active metal centres. To design SSEs with nanowetted interfaces and good electrochemical performance for practical usage, in this work, we utilized MCM-41, a typical silica with well-ordered 2D hexagonal arrays of mesoporous channels, as the nanoporous scaffold due to its high porosity, sufficient mechanical robustness and excellent electrochemical stability. And we chose Pyr14TFSI as the ion conductive guests due to its wide electrochemical window, relative high ionic conductivity, high thermal stability and non-flammability. The Li salt concentration was set at 0.5 M to strike a balance between Li$^+$ transference number and ionic conductivity. The Li-IL@MCM-41 SSE was prepared by the confinement of Li-IL within nanoporous MCM-41 nanoparticles via post-impregnation method, which revealed high ionic conductivity, broad electrochemical window and capability to suppress Li dendrites. It also demonstrated good compatibility with different cathode materials, such as LiFePO$_4$, LiCoO$_2$, and LiNi$_{0.8}$Co$_{0.1}$Mn$_{0.1}$O$_2$, and the solid-state batteries (SSBs) assembled delivered excellent cycling performance.

**Experimental**

**Synthesis of MCM-41 nanoparticles**

Firstly, 0.94 g cetyltrimethylammonium bromide (CTAB) was dissolved in 480 mL deionized water. Then 3.5 mL NaOH aqueous solution (2.0 mol L$^{-1}$) was added to the CTAB solution. 5.5 mL tetraethyl orthosilicate (TEOS) was added dropwise to the CTAB solution. The reaction mixture was subsequently stirred at 70 °C for 3 h to give rise to white precipitates. The precipitated product was filtered, washed with deionized water and methanol, and dried at 80 °C for 2 days. The dry precipitates (1.4 g) were refluxed in a mixed solution of 120 mL 1,4-dioxane, 34 mL deionized water and 8 mL concentrated HCl at 105 °C for one day. The product was filtered, washed with deionized water and methanol, and dried at 80 °C for 2 days to obtain the ordered mesoporous silica, MCM-41 nanoparticles. The MCM-41 nanoparticles was activated at 150 °C in vacuum and stored in an Ar glovebox for further use.

**Preparation of Li-IL@MCM-41 and solid-state composite cathode**

287 mg (1 mmol) bis(trifluoromethane)sulfonimide lithium (LiTFSI) was dissolved in 2mL N-butyl-N-methylpyrrolidinium bis(trifluoromethane)sulfonimide (Pyr14TFSI,) obtaining a Li$^+$ containing ionic liquid (Li-IL). Different amounts of Li-IL were added to the MCM-41 nanoparticles, milled into homogeneous mixtures in Ar glovebox and heated at 150 °C in vacuum for 4 hours to obtain the “free-flowing” Li-IL@MCM-41 SSE powder.
Results and discussion

The as-synthesized MCM-41 nanoparticles were nearly spherical with a diameter of about 70 nm, as indicated by the SEM morphology in Fig. 1b. The N₂ adsorption/desorption isotherm of MCM-41 is illustrated in Fig. S1. It shows type IV isotherms of typical mesoporous materials, with total pore volume of 1.17 cm³ g⁻¹ and BET surface area of 925 m² g⁻¹. The well-ordered mesoporous structure of MCM-41 was confirmed by TEM images in Fig. 1a, and the average pore size was about 3 nm, which was consistent with the BJH pore size distribution plot in the inset of Fig. S1. The porous structure of MCM-41 nanocomposites was characterized by FEI TecnaiG230 transmission electron microscopy (TEM) and ZEISS Supra 55 scanning electron microscopy (SEM) with Oxford AZtec energy dispersive spectrometer. Powder X-ray diffraction (XRD) data were recorded by a Bruker D8 Advance diffractometer using Cu Ka (λ=1.541 Å) from 1 to 15°. N₂ adsorption/desorption isothermal was recorded on a Micromeritics ASAP 2020 HD88 tool. The surface area was calculated using the Brunauer-Emmett-Teller (BET) model and a density functional theory (DFT) model based on the nitrogen adsorption data derived pore size distribution. Thermogravimetric analysis was collected on a Mettler Toledo TGA/DSC STAR system at a heating rate of 10°C min⁻¹ under N₂ flow. The cyclic voltammetry (CV, 0.2 mV s⁻¹), linear sweep voltammetry (LSV, 0.2 mV s⁻¹) and electrochemical impedance spectroscopy (EIS, 1-10⁶ Hz) data were collected on a CHI600E electrochemical workstation. The Li plating/stripping cycles, battery rate performance and battery cycling behaviour were investigated with a NEWARE battery cycler. The X-ray photoelectron spectra (XPS) of Li metal surface was acquired on a Thermo Fisher ESCALAB 250X surface analysis system with a monochromatized Al anode X-ray source, and an argon ion beam (accelerating voltage 3 kV) was employed to perform depth profiling (etching area, 1 × 1 mm²). An argon atmosphere controlled glove bag was employed to transfer the sample from the glove box to the XPS system.

Ionic conductivity is one of the most significant performance parameters of solid-state electrolyte for electrochemical applications. Occupancy rate of Li-IL in Li-IL@MCM-41 directly determines its ionic conductivity. In order to maximize the Li-IL loading and thus achieve higher ionic conductivity, the content of Li-IL in the Li-IL@MCM-41 composite was first optimized before other tests. The MCM-41 nanoparticles were activated at 150 °C in vacuum before use to remove trace water inside the pores. Different amounts of Li-IL were milled with the activated MCM-41 nanoparticles in an Ar glovebox and heated at high temperature under vacuum for several hours. Through this process, the residual guest molecules, such as Ar molecules, inside the pores of MCM-41 were evacuated from the pores and the viscosity of Li-IL was reduced for better impregnation. The as-prepared nanocomposites appeared to be “free-flowing” dry powder as shown in Fig. 1c, which were directly pressed into self-standing

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pellets (Fig. 1d) afterward for ionic conductivity determination by EIS using silver-coated stainless steel (SS) electrodes at a temperature ranging from 30 to 100 °C. Fig. 2a shows the Arrhenius relationship between ionic conductivity and temperature for the Li-IL@MCM-41 pellets with different Li-IL contents. As expected, the highest ionic conductivity of Li-IL@MCM-41 was obtained when occupancy rate was highest at 2.2 mL@1g. The ionic conductivity of this sample is 3.98 \times 10^{-4} \text{ S cm}^{-1} \text{ at } 30 \, ^\circ \text{C}, 1.26 \times 10^{-3} \text{ S cm}^{-1} \text{ at } 60 \, ^\circ \text{C}, and 2.51 \times 10^{-3} \text{ S cm}^{-1} \text{ at } 100 \, ^\circ \text{C}, respectively. The ionic conduction of intra-particles should be ascribed to the nanoconfined Li-IL within the pores. In contrast with conventional ceramic SSEs, which have been suffering from large interfacial resistance originated from solid-solid contact, the ionic conduction of inter-particles is facilitated by the abundant nanowetted interfaces. The composite with more Li-IL felt like a wet gel, indicating that the MCM-41 scaffold could not confine more Li-IL. EIS (Fig. 2b) of the SS|Li-IL@MCM-41|SS cell shows a typical Nyquist plot with a straight tail at each testing temperature, showing it maintains the ion conducting feature of liquid electrolyte while characterizes a solid state. The activation energies of Li-IL@MCM-41 were calculated according to Arrhenius equation:

$$
\sigma_{DC} = \sigma_\infty \text{exp}\left(-\frac{E_a}{RT}\right)
$$

$\sigma_{DC}$, $\sigma_\infty$ and $E_a$ are the conductivity at the corresponding temperature, the conductivity at infinite temperature and the activation energy for ionic conduction, respectively. $E_a$ of Li-IL@MCM-41 with occupancy rates of 2.2, 2.0 and 1.7 mL@1g is 24.1, 23.3 and 24.4 kJ mol$^{-1}$, respectively. The samples exhibit higher energy barriers for ionic transport than pure ionic liquid, which should be attributed to the interaction between the guest ions and the porous host. Another important parameter that must be considered for Li metal battery applications is the electrochemical stability, which was investigated by linear sweep voltammetry (LSV) and cyclic voltammetry (CV) tests at room temperature. As illustrated in the inset of Fig. 1c, Li-IL@MCM-41 exhibited anodic stability up to 5.2 V versus Li$^+$/Li, which indicates potential application in high-voltage cathodes. The significant current peaks at $\sim$-0.3 V and +0.3 V were observed in cyclic voltammetry corresponding to the deposition and stripping of the lithium ion on the stainless steel. As shown in Fig. 1c, the cathodic limiting potential of Li-IL@MCM-41 was about 0 V, and the electrochemical potential window was thus calculated as 5.2 V. The broad electrochemical window indicates excellent electrochemical stability of the Li-IL@MCM-41 SSE for Li metal battery applications.

The lithium-ion transference number ($t_{Li^{+}}$) of Li-IL@MCM-
41 was measured via steady-state current method proposed by Bruce and Vincent.27 A Li|Li-IL@MCM-41|Li symmetrical cell was assembled and 10 mV direct current (DC) potential was applied to the cell. The time-dependent current response of DC polarization and the EIS of the cell before and after polarization are shown in Fig. 1d. Lithium-ion transference number was calculated by the following equation:

\[ t_{Li} = \frac{I_2 (\Delta V - I_0 R_0)}{I_0 (\Delta V - I_0 R_2)} \]

Wherein \( \Delta V \) is the applied DC potential, \( I \) is the current, \( R \) refers to the interface resistance, and 0 and S represent the initial and steady states, respectively. The \( t_{Li} \) of Li-IL@MCM-41 with occupancy rate at 2.2, 2.0 and 1.7 mL@1g were calculated as 0.17 (Fig. 1d), 0.13 (Fig. S3a) and 0.12 (Fig. S3b), respectively. And the value of pristine Li-IL, measured by the same method, was calculated as 0.09 (Fig. S3c). The enhancement of transference number is probably due to the preferential interaction between the anions of IL and the silanol groups on the pore surfaces with Lewis acid characteristic and the relatively limited movement of organic ions that possess larger diameter than Li ions.28

Thermal stabilities of pristine MCM-41, pristine Li-IL and Li-IL@MCM-41 were revealed by TGA. For Li-IL and Li-IL@MCM-41, a monotonic decrease around 360 °C in weight was observed (Fig. S4), while the weight of pristine MCM-41 nearly stayed unchanged from 25 to 700 °C. The curves of pristine Li-IL and Li-IL@MCM-41 were almost identical, except that the residual weight of Li-IL@MCM-41 at 700 °C was higher than that of pristine Li-IL. This means that the thermal stability of Li-IL@MCM-41 is primarily determined by Li-IL and has little relationship with the scaffold MCM-41. The thermal decomposition temperature of above 350 °C demonstrates the favourable thermal stability of Li-IL@MCM-41.

To assess the long-term stability and Li-ion transport capability of the interfaces between Li-IL@MCM-41 and Li metal, the DC Li plating/stripping experiment was carried out using a Li|Li-IL@MCM-41|Li symmetrical cell. Fig. 3a shows the time-dependent voltage profile of the cell under a current density of 0.025 mA cm\(^{-2}\) at room temperature (10 hours for each cycle), and the polarization voltage is around 0.1 V. Higher current densities of 0.10, 0.15 and 0.20 mA cm\(^{-2}\) were also examined on the symmetrical cells, and the polarization voltages increased to about 0.2, 0.3 and 0.6V, respectively, as shown in Fig. S5. During repeated Li plating/stripping cycling, the polarization voltage showed negligible fluctuation after the first few cycles and remained stable over 1000 h without short circuit as shown in Fig. 3a. This indicates a stable interface between Li-IL@MCM-41 and Li metal during cycling. EIS Nyquist plots of the Li|Li-IL@MCM-41|Li cell before and after Li plating/stripping cycles were recorded, as shown in Fig. 3b. The total resistance of the cell decreased from 2924 Ω to 1219 Ω after cycling, and the polarization voltage decreased from 200 mV in the first cycle to 90 mV. Li dendrites formed in conventional liquid electrolyte hinder the practical application of Li metal anode. The high Li\(^+\) conduction pathways of inhomogeneous SEI provide Li nucleation sites. The Li nuclei uncontrollably grows by fracturing the fragile SEI around them and self-ramify to form dendritic structures as illustrated in the upper panel of Fig. 3d.3,4 Eventually, the Li dendrites will penetrate the separator with weak mechanical strength and lead to battery failure. To investigate the difference of Li deposition in Li-IL@MCM-41 SSE, the cycled symmetric cells were disassembled and studied by SEM. The surface of Li metal revealed a smooth and dense morphology after plating/stripping cycles (Fig. S6). Strong mechanical strength and plentiful nanowetted interfaces provided by Li-IL@MCM-41 SSE favoured the uniform deposition of Li. Fig. 3c shows an enlarged region of Li metal after cycling, where some nanostructures were exposed after several minutes of electron bombardment. Instead of Li dendrites, many flake-shape structures with nanoscale thickness can be observed. Instead of dendritic deposition, Li tended to deposit in a flaky form in the cells under the suppression of Li-IL@MCM-41, as illustrated in the lower panel of Fig. 3d. And the potential penetration will be stopped by the firm SSE. The chemical composition of the SEI film formed on the Li metal was further investigated by XPS experiment with depth profiling. Fig. S7 shows the XPS spectra of the Li1s, F1s and C1s elements. The Li1s spectra as shown in Fig. S7a exhibit the following two assignable peaks: LiF at 55.0 eV and LiF at 57.1 eV.29 The two peaks remained after 30 s, 60 s, 90 s and 120 s etching, while the intensity of the peak of LiF got enhanced with greater depth. The F1s spectra in Fig. S7b show the following two
assignable peaks: CF$_3$ at 691.5 eV and LiF at 687.5 eV.$^{30,31}$ The peak of LiF remained after 30 s, 60 s, 90 s and 120 s etching, which was consistent with the result of Li1s spectra, while the intensity of the CF$_3$ peak drastically descended after 30 s etching and disappeared after 60 s etching. The C1s spectra as shown in Fig. S7c indicate the presence of species associated with C-C at 285.0 eV, C-N at 287.3 eV, C=O at 289.3 eV and CF$_3$ at 295.8 eV, respectively.$^{30,31}$ The peak of CF$_3$ disappeared after 30 s etching, which was consistent with the peak of CF$_3$ in F1s spectra, and the peak of C=O disappeared after 30 s etching. The two peaks of C-C and C-N remained after etching, while the intensity of the peak of C-C got enhanced with greater depth. The XPS results suggested that the formation of SEI film was mainly attributed to the decomposition of the TFSI anions, as shown by the large presence of F compounds, while some C-N components could be attributed to both Pyr14 cations and TFSI anions.

A unique solid-state battery system was designed and its architecture and working mechanism are illustrated in Scheme 1. Electroactive material was mixed with acetylene black and Li-IL@MCM-41 to form the solid-state composite cathode, and the mixture was pressed sequentially with additional Li-IL@MCM-41 SSE into a double-layered structure as the cathode/SSE layers. Li-IL@MCM-41 nanocomposites with plentiful nanowetted interfaces and acetylene black nanoparticles created a homogenously three-dimensional ion- and electron-conducting network, effectively connecting electroactive particles.

The battery performance of Li-IL@MCM-41 with different occupancy rates was firstly evaluated at 0.1 C, using LiFePO$_4$ as cathode material. As shown in Fig. S8, Li-IL@MCM-41 with occupancy rate of 2.2, 2.0 and 1.7 mL@1g delivered discharge capacities of 138, 105 and 87 mAh g$^{-1}$, respectively. As expected, the sample 2.2 mL@1g delivered largest discharge capacity because of its highest conductivity, and thus it was selected as the electrolyte, with LiFePO$_4$, LiCoO$_2$ and LiNi$_{0.8}$Co$_{0.1}$Mn$_{0.1}$O$_2$ as cathode materials to assemble solid-state batteries (SSBs), which were denoted as Li|Li-IL@MCM-41|LFP, Li|Li-IL@MCM-41|LCO and Li|Li-IL@MCM-41|NCM, respectively. The galvanostatic charge/discharge cycling performances of the three SSBs were evaluated at 0.1 C (1 C = 140, 140, and 200 mA g$^{-1}$ for LFP, LCO, and NCM, respectively) rate under room temperature. As shown in Fig. 4a, an initial discharge capacity of 138 mAh g$^{-1}$ for Li|Li-IL@MCM-41|LFP SSB was recorded, and the reversible capacity was maintained at 138 mAh g$^{-1}$ after 100 cycles. The Li| Li-IL@MCM-41|LCO SSB delivered an initial discharge capacity of 127 mAh g$^{-1}$, and its discharge capacity slightly decreased to 163 mAh g$^{-1}$ after 100 cycles. For Li| Li-IL@MCM-41|NCM SSB, as shown in Fig. S9b, an initial discharge capacity of 173 mAh g$^{-1}$ was recorded, and the discharge capacity of 127 mAh g$^{-1}$ still can be retained after 100 cycles as shown in Fig. 4b. For Li|Li-IL@MCM-41|NCM SSB, as shown in Fig. S9b, an initial discharge capacity of 173 mAh g$^{-1}$ was recorded, and the initial capacity slightly decreased to 163 mAh g$^{-1}$ after 100 cycles. For practical use, Li|Li-IL@MCM-41|LFP SSB with higher active loading was also examined, as shown in Fig. S11, and the capacity decreased a little due to the increased polarization. The above results demonstrated excellent electrochemical stability of Li-IL@MCM-41 SSE and a universal good compatibility with various electroactive materials. Such good battery performance can be ascribed to the efficient interfacial ionic conduction between electroactive grains and Li-IL@MCM-41 nanocomposites facilitated by the abundant nanowetted interfaces. From SEM and corresponding EDS images in Fig.
S11, the cathode layers and the electrolyte layers of the SSBs can be clearly distinguished without observable gaps, indicating the good contact between cathode and electrolyte layers. The specific energy and energy density of Li-IL@MCM-41|LFP SSB were calculated as 105.0 Wh kg$^{-1}$ and 142.8 Wh L$^{-1}$ with optimized parameters (Tab. S1), demonstrating its potential in practical applications. The battery performance and electrochemical properties of our Li-IL@MCM-41 SSE were also compared with the recently reported ones, as summarized in Tab. S2.

Rate performance of the three SSBs was further evaluated under room temperature at the current rate increasing from 0.1 to 0.8 C, as shown in Fig. 4. The discharge capacities of the all three SSBs decreased as the discharge rates increased, which should be attributed to the increasing polarization as indicated by the charge-discharge profiles. Although Li-IL@MCM-41 SSE possesses inferior conductivity to liquid electrolytes, the three SSBs exhibited acceptable rate performances under room temperature.

Conclusions

In summary, we prepared a solid-state electrolyte for lithium metal batteries by the nanoconfinement of Li-IL within MCM-41 nanoporous scaffold. Featuring high specific surface with large pore volume to confine enough Li-IL and plentiful nanowetted interfaces, Li-IL@MCM-41 SSE exhibited a high ionic conductivity of $3.98 \times 10^{-4}$ S cm$^{-1}$ at 30 °C. It also possessed a broad electrochemical window and excellent thermal stability. The as-pressed SSE pellets, possessing sufficient mechanical strength, were demonstrated to suppress the dendritic deposition of Li metal anode by direct SEM evidence. The solid-state batteries based on Li-IL@MCM-41 SSE exhibited excellent cycling performance, and delivered capacities of 138 mAh g$^{-1}$, 127 mAh g$^{-1}$, and 163 mAh g$^{-1}$ after 100 cycles under room temperature at 0.1 C for LiFePO$_4$, LiCoO$_2$, and LiNi$_{0.5}$Co$_{0.5}$Mn$_{0.5}$O$_2$, respectively. The Li-IL@MCM-41 SSE was proved to establish efficient interfacial ion transport with different cathode materials and had stable interface towards lithium metal anode favoured by its nanowetted interfaces. This work has provided a promising approach to the design of novel solid-state electrolytes for lithium metal batteries.

Conflicts of interest

There are no conflicts to declare.

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